# U. S. DEPARTMENT OF COMMERCE

JESSE H. JONES, Secretary

NATIONAL BUREAU OF STANDARDS
LYMAN J. BRIGGS, Director

# CALKING LEAD

# **COMMERCIAL STANDARD CS94-41**

Effective Date, June 25, 1941



# A RECORDED VOLUNTARY STANDARD OF THE TRADE

UNITED STATES
GOVERNMENT PRINTING OFFICE
WASHINGTON: 1941

# PROMULGATION

of

## COMMERCIAL STANDARD CS94-41

for

## CALKING LEAD

On September 26, 1940, the Lead Industries Association proposed the establishment of a Commercial Standard for calking lead, and submitted a specification which the Association has used as a basis for its seal of approval. This specification was submitted to a number of leading distributor and user organizations for comment and was later adjusted to suit the composite recommendations of those concerned. In the absence of need for a general conference, the recommended standard was circulated on April 23, 1941, to manufacturers, distributors, and users for written approval. The trade has since accepted and approved for promulgation by the United States Department of Commerce, through the National Bureau of Standards, the standard as shown herein.

The standard is effective from June 25, 1941.

Promulgation recommended.

I. J. Fairchild, Chief, Division of Trade Standards.

Promulgated.

Lyman J. Briggs,
Director, National Bureau of Standards.

Promulgation approved.

Jesse H. Jones, Secretary of Commerce.

# CALKING LEAD

# COMMERCIAL STANDARD CS94-41

### PURPOSE

1. The purpose of this Commercial Standard is to establish a nationally recognized specification for calking lead which shall serve to promote a better understanding between buyer and seller and to provide a basis for certification and labeling.

#### SCOPE

2. This standard covers chemical composition, certification, labeling, and packaging of one grade of calking lead available in pig, ingot, or wool form.

# REQUIREMENTS

- 3. Lead for calking purposes shall contain not less than 99.73 percent of lead.
  - 4. Maximum allowable impurities:

	Percent
Arsenic, antimony, and tin together	0.015
Copper	. 08
Zinc	. 002
iron	002
Bismuth	. 25
Silver	. 02

# **PACKAGING**

5. Pigs of calking lead shall weigh from 60 to 100 pounds each.

6. Ingots shall weight from 3 to 6 pounds and may be furnished singly, in groups linked together in readily separable segments, or in groups held together by adequate wiring or other convenient means.

7. Lead wool shall be loosely twisted into ropes and packed in waterproof bags, or wound on reels, unless otherwise specified.

8. When delivered by common carrier, calking lead shall be packed to insure acceptance for safe transportation at lowest rate to the point of delivery.

# CERTIFICATION AND LABELING

9. The producer's name or identification mark shall be clearly cast or stamped upon each piece of lead to be used for calking purposes or, in the case of lead wool or other forms that cannot be so marked, shall appear upon the label or package.

10. It is recommended that the following form of certification be

used on labels, tags, invoices, etc.:

The \_\_\_\_\_ Company certifies that this calking lead conforms to all the requirements of Commercial Standard CS94-41 as issued by the National Bureau of Standards of the U. S. Department of Commerce.

11. The Lead Industries Association, 420 Lexington Ave., New York, N. Y., has a plan whereby it authorizes manufacturers to use the Association's seal of approval on each piece of lead or, in the case of lead wool or other forms that cannot be so marked, the seal of approval may be placed on the label or package of calking lead conforming to the Association's standard, which is currently identical in substance with this commercial standard. The seal is illustrated in figure 1.



FIGURE 1.—Seal of approval of the Lead Industries Association

#### EFFECTIVE DATE

The standard is effective from June 25, 1941.

## STANDING COMMITTEE

The following individuals comprise the membership of the standing committee, which is to review, prior to circulation for acceptance, revisions proposed to keep the standard abreast of progress. Each organization nominated its own representatives. Comment concerning the standard and suggestions for revision may be addressed to any member of the committee or to the Division of Trade Standards, National Bureau of Standards, which acts as secretary for the committee.

Chairman:

ALFRED P. KNAPP, American Smelting & Refining Co., 120 Broadway, New York, N. Y.

Producers:

CHARLES A. GEATTY, National Lead Co., 111 Broadway, New York, N. Y. WILLIAM F. MURDOCK, Eagle-Picher Sales Co., 435 Reading Road, Cincinnati,

Ohio.
OSCAR E. PLANTEROTH, Marks Lissberger & Son, Inc., 23-01 Borden Ave.,
Long Island City, N. Y. Distributors:

American Institute of Wholesale Plumbing & Heating Supply Associations, 43 E. State St., Battle Creek, Mich. Invited to name representative.

Central Supply Association, 228 N. LaSalle St., Chicago, Ill. Invited to name representative.

Montgomery Ward & Co., Chicago, Ill. Invited to name representative.

R. S. Jones, Federal Housing Administration, Washington, D. C. J. W. Nicholson, City Purchasing Agent, Milwaukee, Wis. Representing National Association of Purchasing Agents.

National Association of Master Plumbers, 917 15th St., NW., Washington, D. C. Invited to name representative.

# HISTORY OF PROJECT

On September 26, 1940, the Lead Industries Association requested the establishment of a commercial standard for calking lead and submitted as a basis for such a standard, a specification developed by the Association and used by it in authorizing the use of the Association's seal of approval on calking lead manufactured in conformance

with the specification.

Because the specification was well known to a large part of the trade, no public hearing for adjustment was believed necessary, but copies of the specification were submitted to approximately 300 interested producers, distributor, and user organizations for comment on December 4, 1940. Following suitable adjustment and unqualified endorsement by a number of those organizations, and in the absence of objection, the recommended commercial standard was submitted to the entire trade for written acceptance on April 23, 1941.

On June 10, 1941, the National Bureau of Standards announced that acceptances representing a satisfactory volume of business had been received and that the standard would become effective from

June 25, 1941.

# ACCEPTANCE OF COMMERCIAL STANDARD

If acceptance has not previously been filed, this sheet properly filled in, signed, and returned will provide for the recording of your organization as an acceptor of this commercial standard.

	Date	
Division of Trade Standards, National Bureau of Standards, Washington, D. C.		
Gentlemen:		
Having considered the states we accept the Commercial St practice in the	ments on the reverse side andard CS94-41 as jour	of this sheet, standard of
Production <sup>1</sup>	Distribution <sup>1</sup>	Use <sup>1</sup>
of calking lead.		
We will assist in securing its cooperate with the standing standard when necessary.	general recognition and committee to effect revi	use, and will sions of the
Signature of individual officer		
	(ur i	iik)
(Kindly typewrit	e or print the following lines)	
Name and title of above officer	: 	
Organization		
	(Fill in exactly as it should be listed)	*
Street address		
City and State		
Please designate which group you represent to acceptances for all subsidiary companies and at the case of related interest, trade papers, college "in principle" should be added after the signature.	by drawing lines through the other two. fillates which should be listed separatels, etc., desiring to record their general are.	Please file separate iy as acceptors. In approval, the words

(Cut on this line)

5

### TO THE ACCEPTOR

The following statements answer the usual questions arising in

connection with the acceptance and its significance:

1. Enforcement.—Commercial standards are commodity specifications voluntarily established by mutual consent of those concerned. They present a common basis of understanding between the producer, distributor, and consumer and should not be confused with any plan of governmental regulation or control. The United States Department of Commerce has no regulatory power in the enforcement of their provisions, but since they represent the will of the interested groups as a whole, their provisions through usage soon become established as trade customs, and are made effective through incorporation into sales contracts by means of labels, invoices and the like.

2. The acceptor's responsibility.—The purpose of commercial standards is to establish for specific commodities, nationally recognized grades or consumer criteria and the benefits therefrom will be measurable in direct proportion to their general recognition and actual use. Instances will occur when it may be necessary to deviate from the standard and the signing of an acceptance does not preclude such departures; however, such signature indicates an intention to follow the commercial standard where practicable, in the production, dis-

tribution, or consumption of the article in question.

3. The Department's responsibility.—The major function performed by the Department of Commerce in the voluntary establishment of commercial standards on a Nation-wide basis is fourfold: first, to act as an unbiased coordinator to bring all interested parties together for the mutually satisfactory adjustment of trade standards; second, to supply such assistance and advice as past experience with similar programs may suggest; third, to canvass and record the extent of acceptance and adherence to the standard on the part of producers, distributors, and users; and fourth, after acceptance, to publish and promulgate the standard for the information and guidance of buyers and sellers of the commodity.

4. Announcement and promulgation.—When the standard has been endorsed by a satisfactory majority of production or consumption in the absence of active, valid opposition, the success of the project is announced. If, however, in the opinion of the standing committee or the Department of Commerce, the support of any standard is inadequate, the right is reserved to withhold promulgation and

publication.

#### ACCEPTORS

The organizations and individuals listed below have accepted this specification as their standard of practice in the production, distribution, and use of calking lead. Such endorsement does not signify that they may not find it necessary to deviate from the standard, nor that producers so listed guarantee all of their products in this field to conform with the requirements of this standard. Therefore, specific evidence of quality certification should be obtained where required.

#### ASSOCIATIONS

American Association of Engineers, Chicago, Ill.

Denver Master Plumbers Association, Committee on Standardization, Denver, Colo.

Lead Industries Association, New York, N. Y.

Virginia Associated Plumbing & Heating Contractors, Inc., Richmond, Va.

#### FIRMS

Adams, Franklin O., Tampa, Fla.
Alpha Metal & Rolling Mills, Inc.,
Brooklyn, N. Y.
Altfillisch, Charles, Decorah, Iowa.
American Radiator & Standard Sanitary

Corporation, Minneapolis, Minn.

American Smelting & Refining Co., Federated Metals Division, New York,

American Smelting & Refining Co., Lead Products Department, New York, N. Y. Annand, J. D., Portland, Oreg.

Appleby Bros. & Whittaker Co., Harris-

burg, Pa.

Baker Lead Manufacturing Worcester, Mass.

Balch & Lippert, Madison, Wis.
Beacham & LeGrand, Greenville, S. C.
Beardsley, Wallace P., Auburn, N. Y.
Beeson, Carroll O., Crawfordsville, Ind.
Bickford, Robert Turner, Elmira, N. Y. Blake, Edgar Ovet, Evanston, Ill. Blithe, Wesley Lesher, Philadelphia, Pa. Bogner, Harry, Milwaukee, Wis. Bond Supply Co., Kalamazoo, Mich.

Boston Consolidated Gas Co., Boston, Mass. Bowman Supply & Manufacturing Co.,

Inc., Pittsburgh, Pa. Bradley Supply Co., Chicago, Ill. Brainerd, Harry B., New York, N. Y.

(In principle.)

Braman, Dow & Co., Boston, Mass. Braseth & Houkom, Fargo, N. Dak. Brazer, Clarence W., New York, N. Y. Brown, Floyd W., Minneapolis, Minn. Brown, Louis A., Jr., Charlottesville, Va.

Brust & Brust, Milwaukee, Wis. Bucky, Fred W., Jr., Jacksonville, Fla. Buechner & Orth, St. Paul, Minn.

(In principle.) Buffalo Testing Laboratories, Inc., Buffalo, N. Y. (In principle.) Bunker Hill & Sullivan Mining & Con-

centrating Co., Kellogg, Idaho.
California Oregon Power Co., The,
Medford, Oreg.
Cambridge Gas Light Co., Cambridge,

Mass.

Cambridge Smelting Co., Cambridge,

Mass. Camlet, J. Thomas, Passaic, N. J. Candela, R., New York, N. Y.

Canfield Supply Co., Kingston, N. Y. Cannon & Mullen, Salt Lake City,

Carroll, John, Ventnor, N. J.

Central Plumbing Supply Co., The, Bridgeport, Conn.

Central Vermont Public Service Corporation, Rutland, Vt.

Chesebrough Manufacturing Co., Consolidated, New York, N. Y. Chiaverini, Francis, Providence, R. I.

(In principle.) Cities Service Oil Co. (Del.), Bartles-

ville, Okla. Cleveland Lead Co., The, Cleveland,

Ohio. Coit, E., New York, N. Y.

Cole Supply Co., Geo. H., Troy, N. Y. Colorado, Public Service Co. of, (Electrical Operations), Denver, Colo.

Columbia Pipe & Supply Co., Chicago,

Community Public Service Co., Ft. Worth, Tex.

Conrad & Cummings, Binghamton, Groeniger, Wm. C., Columbus, Ohio.
N. Y.
Conrow, H. S., Wichita, Kans.
Hahn, Stanley W., Silver Spring, Md.
Hannaford, Frederick T., Gainesville, Conrow, H. S., Wichita, Kans. Conwell & Co., E. L., Philadelphia, Pa. (In principle.) Coolidge, Shepley, Bulfinch & Abbott, Coolidge, Shepley, Bullion

Boston, Mass.

Corlett, Will G., Oakland, Calif.
Cotton States Fertilizer Co., Macon, Ga.
County Seat Plumbing Supply Co.,
Inc., White Plains, N. Y.

Cram & Ferguson, Boston, Mass. Crowell & Lancaster, Bangor, Maine. Crown Metal Co., Milwaukee, Wis. Dalziel Plumbing Supplies, San Francisco, Calif.

Danser Manufacturing & Supply Co., The, Weston, W. Va., and Clarksburg, W. Va. Dayton Power & Light Co., The, Dayton, Ohio. DeJarnette, Charles Wagner, Des Moines, Íowa. Delehanty, Andrew L., Albany, N. Y. (In principle.) Detroit, City of, Public Lighting Commission, Detroit, Mich.
Division Lead Co., Chicago, Ill.
Dodge, Stephen W., New York, N. Y. Dominquez Chemical Co., Compton, Calif. Drake, Inc., George H., Buffalo, N. Y. Dubuque Supply Co., The R. A., St. Louis, Mo. Duffy & Co., Edward W., Detroit, Mich. Eagle-Picher Sales Co., The, Cincinnati, Ohio. Eastern Plumbing Supply Co., Inc., The, Hartford, Conn. Egyptian Supply Co., Inc., Christopher, Ill. Eichenlaub, Geo. E., Erie, Pa. Eldridge, Charles William, Oswego, N. Y Ellis & Sons, Inc., Sol, Chicago, Ill. Englewood Plumbing Supply Co., Inc., Englewood, N. J.
English, Harold T., Hutchinson, Kans.
Espedahl, K. S., Columbia, S. C.
Evans Metal Co., Atlanta, Ga.
Fall River Steam & Gas Pipe Co., Fall River, Mass. Flannagan, Eric G., Henderson, N. C. Flemm Lead Co., Inc., The, Long Island Flemm Lead Co., Inc., The, Long Island City, N. Y.
Florida, University of, Gainesville, Fla. Foltz & Son, Herbert, Indianapolis, Ind. Freeport Plumbing & Heating Engineers, Freeport, N. Y.
Galloup Pipe & Supply Co., Battle Creek, Mich.
Gardiner Metal Co., Chicago, Ill.
General Plumbing Supply Corporation, Coney Island, N. Y.
Glaser Lead Co., Inc., Brooklyn, N. Y.
Grinnell Co., Inc., Providence, R. I.

Fla. Hannaford & Sons, Samuel, Cincinnati, Ohio. Haralson & Mott, Ft. Smith, Ark Harley & Ellington, Detroit, Mich. (In principle.) Harper & West, Boston, Mass. Hasness, Carlisle D., Harrisburg, Pa. Haxby & Bissell, Minneapolis, Minn. Helfensteller, Hirsch & Watson, St. Louis, Mo.
Herron Co., The James H., Cleveland,
Ohio. (In principle.)
Hess Co., Charles, New York, N. Y. Hoefler, Arthur Albert, N. Plainfield, N. J. Holsman & Holsman, Chicago, Ill. Home Plumbing & Heating Co., Twin Falls, Idaho. Hoppe, M. F., Washington, D. C. principle.) Hudson Smelting & Refining Newark, N. J. Co., Hughes Heating & Plumbing Co., Minneapolis, Minn. Hughes Supply Co., The, Mansfield, Ohio. Unio.
Hunt Co., Robert W., Chicago, Ill.
Hunting Co., The, Rochester, N. Y.,
and Auburn, N. Y.
Ideal Supply Co., Somerville, Mass.
Illinois, University of, Department of
Architecture, Urbana, Champaign, Ill (In principle.) International Smelting & Refining Co., New York, N. Y.
Jahns Supply Co., Ft. Worth, Tex.
Joannes, Francis Y., New York, N. Y.
Johnson Plumbing Co., Texarkana, Ark. Johnson Wallwork & Dukehart, Port-Johnson Wallwork & Dukenart, Fort-land, Oreg.

Jokel-Coy-Thal, Toledo, Ohio.

Kaelber, Wm. G., & L. A. Waasdorp,
Rochester, N. Y.

Kahn Bros., Brooklyn, N. Y.

Kalispell Mercantile Co., Kalispell, Mont. Kansas City Smelting Co., Kansas City, No. Keich & O'Brien, Warren, Ohio. Knapp Supply Co., The, Muncie, Ind. Kohler Co., Kohler, Wis. (In prin (In principle.) Kohn, Robert D., & Chas. Butler, Architects Associated, New York, Koller Bros. Co., The, Cleveland, Ohio. Kyle, Herbert S., Charleston, W. Va. Laclede Gas Light Co., The, St. Louis, Mo. Larrick, Thomas, Athens, Ohio. Laucks Laboratories, Inc., Seattle,

Wash.

Lawrence, Holford & Allyn, Portland, Oreg. Lebanon Plumbing Supply Co., Inc., Lebanon, Pa. Levy, Will, St. Louis, Mo. Lissberger & Son, Inc., Marks, Long Island City, N. Y. Main Supply Co., The, Cincinnati, Ohio.

Maine, University of, Department of Chemistry & Chemical Engineering, Orono, Maine. (In principle.)
Malone Plumbing Supply Co., S. S., Pittsburgh, Pa. Mann & Co., Hutchinson, Kans. principle.) Martin & Son, A. Oscar, Doylestown, Massena & duPont, Wilmington, Del. Mauran, Russell, Crowell & Mullgardt, St. Louis, Mo. Messer Co., James A., Washington, Meyer, Gerber Plumbing & Heating Supply Co., Chicago, Ill.
Mid-West Supply Co., Chicago, Ill.
Miller & Yeager, Terre Haute, Ind.
Milwaukee Water Works, Milwaukee, Wis. Milwaukee Lead Works, Milwaukee, Wis. Mineola Plumbing Supply Co., Inc., Mineola, N. Y. Mission Pipe Supply Co., San Diego, Calif. Mitchell, Charles J., Providence, R. I. Molther, F. R., Ancon, Canal Zone.
Montgomery, Ward & Co., Chicago, Ill.
Muhlenberg Bros., Reading, Pa.
Mundie, Jensen, Bourke & Havens, Chicago, Ill. Murdock Manufacturing & Supply Co., The, Cincinnati, Ohio.

Murphy, Inc., J. L., New York, N. Y.

Murray, Earl O., Birmingham, Ala.

National Lead Co., New York, N. Y.

Nelson Co., N. O., St. Louis, Mo.

Neptune Supply Corporation, Atlantic City, N. J. New Jersey Engineering & Supply Co., Passaic, N. J. New Mexico State College of A.-M. A., State College, N. Mex. (In principle.) Nichols, Edward J., Madison, Nebr. North American Smelting Co., Inc., Philadelphia, Pa. North Shore Gas Co., Waukegan, Ill. North Side Plumbing & Heating, Indianapolis, Ind. Northern Indiana Supply Co., Inc., Kokomo, Ind. Northwest Lead Co., Seattle, Wash. O'Rourke Plumbing & Heating Co., W. R., Walla Walla, Wash. Pacific Gas & Electric Co., San Fran-

cisco, Calif.

| Pancoast, Russell T., Miami Beach, Penn Reading Supply Co., Reading, Penniman & Browne, Baltimore, Md. Pepper, Geo. W., Jr., Philadelphia, Pa. Philadelphia Electric Co., Philadelphia, Pitkin, Inc., Lucius, New York, N. Y. (In principle.) Plumbing Wholesale Co., Jackson, Miss. Proudfoot Rawson-Brooks & Borg, Des Moines, Iowa. Public Service Electric & Gas Co., Newark, N. J.
Raffel's Plumbing & Heating Supply House, Chicago, Ill.
Rayl Co., Detroit, Mich.
Reese & Co., Reading, Pa.
Ritchie & Associates, James H., Boston, Mass. River Smelting & Refining Co., The, Cleveland, Ohio.
Rochester Gas & Electric Corporation,
Rochester, N. Y.
Rochester Lead Works, Inc., Rochester, N. Y. Rockford Plumbing Supply Co., Rockford, Ill. Rom Co., The Robert, Milwaukee, Wis. Ross-Willoughby Co., The, Columbus, Ohio. Sales & Co., Murray W., Detroit, Mich. Schoeppe, Edward, Philadelphia, Pa. Schulzke, William H., Moline, Ill. Sears, Roebuck & Co., Chicago, Ill Seashore Supply Co., Atlantic City, N. J. Sidells, Arthur F., & Ellis M. Keppel, Warren, Ohio. Silverstein & Pinsof, Inc., Chicago, Ill. Sleeper, Harold R., New York, N. Y. Smith, Emery & Co., San Francisco, Smolka Co., Inc., New York, N. Y. Southern California Edison Co., Ltd., Los Angeles, Calif. Southern California Gas Co., Los Angeles, Calif.
Southern California Telephone Co., Los Angeles, Calif. Specification Record, Chicago, Ill. Standard Plumbing Supply Co., Inc., Minneapolis, Minn. State Plumbing Supply Co., Philadelphia, Pa. Staten Island Edison Corporation, St. George, Staten Island, N. Y.
Staten Island Supply Co., Inc., West
New Brighton, S. I., N. Y.
Staub, John F., Houston, Tex. Stauffer Chemical Co., Los Angeles, Calif. Steinmann, Robert, Cincinnati, Ohio. Summers Hardware & Supply

Johnson City, Tenn.

Marcus Hook, Pa. Tallman Co., University City, Mo. Taylor, Ellery K., Haddonfield, N. J. Taylor & Wheeler, Fresno, Calif. Tennessee Copper Co., Copperhill, Tenn. Thorne, Henry Calder, Ithaca, N. Y. Thornley Supply Co., The, Pawtucket, Toye Supply Co., E. W., Winona, Minn. Twining Laboratories, The, Fresno, Van Denberg Supply Co., Rockford, Ill. Van Denberg Supply Co., Rockford, III.
Victory White Metal Co., The, Cleveland, Ohio.
Vogel, Willis A., Toledo, Ohio.
Vogel & Sons Co., P. A., Louisville, Ky.
Warren Balderston Co., Trenton, N. J.
Warren Plumbers Supply Co. Tre Warren Plumbers Supply Co., Inc., Jersey City, N. J. Weber & Co., Inc., C. L., Philadelphia, Pa. Weil-McLain Co., Chicago, Ill. Welch, Carroll E., Huntington, N. Y. Wensley Metal Products Co., Denver, Colo. Westchester Square Plumbing Supply Co., Inc., New York, N. Y.

Sun Oil Co., Philadelphia, Pa., and Whitaker, Courtney L., Dravosburg, Wischmeyer, William F., St. Louis, Mo. Wisconsin Electric Power Co., Milwaukee, Wis. Wood & Son, E. J., Clarksburg, W. Va. Woolcock Plumbing & Heating Co., Niagara Falls, N. Y. Worthington Co., The Geo., Cleveland, Ohio. Wright & Wright, Detroit, Mich. (In principle.) Yelton-Weaver Supply Co., Springfield, III. Young Gasoline & Refining Co., The, Lexington, Ky. (In principle.) Zimmerman, A. C., Pasadena, Calif.

#### U. S. GOVERNMENT

Agriculture, Department of, Washington, D. C.
Federal Loan Agency, Federal Housing Administration, Washington, D. C. Guam, Government of, Guam. Treasury Department, Washington,

D. C. Veterans' Administration, Washington, D. C.

War Department, Washington, D. C.

# COMMERCIAL STANDARDS

CS No. Item  0-40. Commercial standards and their value to business (third edition). 2-30. Mopsticks. 3-40. Stoddard solvent (third edition). 2-30. Mopsticks. 3-40. Stoddard solvent (third edition). 3-41. Staple porcelain (al-clay) plumbing fixtures. 3-40. Fibrian pipels brass, copper, steel, and wrought in the standard weight maleable from or steel standard weight maleable from weight from the steel weight weight weight from the standard weight maleable from weight from the standard weight maleable from weight from the steel weight fr	COMMERCIAL STANDARDS				
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purposes. 94-41. Calking lead. 51-35. Marking articles made of silver in combina- 95-41. Lead pipe.	50-34. Binders board for bookbinding and other	93-41. Portable electric drills (exclusive of high-fre-			
51-35. Marking articles made of silver in combina   95-41. Lead plpe. tion with gold.   96-41. Lead traps and bends.	purposes.	94-41. Calking lead.			
40-41. Lead graps and bends.	51-35. Marking articles made of silver in combina-	95-41. Lead pipe.			
	THE BOLL.	oo zr. nead waps and bends.			

Notice.—Those interested in commercial standards with a view toward accepting them as a basis of everyday practice may secure copies of the above standards, while the supply lasts, by addressing the Division of Trade Standards, National Bureau of Standards, Washington, D. C.

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# DEPARTMENT OF COMMERCE

National Bureau of Standards . . VOLUNTARY PRODUCT STANDARDS

## Notice of Action on Proposed Withdrawal

In accordance with § 10.12 of the Department of Commerce Procedures for the Dvelopment of Voluntary Product Standards (15 CFR Part 10, as amended; 35 F.R. 6349 dated May 28, 1970), notice is hereby given of the withdrawal of 111 Voluntary Product Standards identified below, including 78 standards identified as "Simplified Practice Recommendations" (R), and 33 standards previously identified as "Commercial Standards" (CS). Each of these standards has been found to be obsolete, technically inadequate, no longer acceptable to and used by the industry, or otherwise not in the public interest.

Public notice of the Department's intention to withdraw these standards was published in the Federal Register on February 10, 1971 (36 F.R. 2813), and a 45-day period was provided for the submission of comments or objections concerning the proposed withdrawal of any of these standards. No objections to the Department's intention of withdrawing any of these standards have been received by the National Bureau of Standards.

The effective date for the withdrawal of these standards will be 60 days after the publication of this notice. This withdrawal action terminates the authority to refer to these standards as Voluntary Product Standards developed under the Department of Commerce Procedures.

Proc Dep	duct Standards developed under the artment of Commerce Procedures.
R	4-36 Asphalt.
R	8-50 Ferrous range bollers, expan-
	sion tanks, and solar tanks.
R	9-47 Galvanized woven-wire fenc-
٠.	ing and barbed wire.
R	19-37 Ashestos paper and ashestos
	millboard.
R	21-46 Lavatory and sink traps.
R	23-54 Plow bolts.
R	. 26-50 Steel reinforcing bars.
R	35-44 Steel lockers. 38-37 Sand-lime brick.
R	38-37 Sand-lime brick. 49-26 Sidewalk, floor, and roof
R	lights.
R	59-27 Rotary-cvt lumber stock for
10	wire-bound boxes.
R.	63-28 Metal spools (for annealing,
	handling and shipping
	wire).
R	65-31 Packaging of overhead elec-
	tric railway material.
R.	67-36 Taper roller bearings.
R	68-41 Metal and nonconducting
	flashlight cases.
R	69-27 Packaging of razor blades.
R	71-28 Turnbuckles.
R	74-49 Hospital and institutional cotton textiles.
-	75-29 Composition blackboard.
R	80-28 Folding and portable wooden
14	chairs.
R	82-28 Hollow metal single-acting
	swing doors, frames and
	trim.
R	83-28 Kalamein single acting swing
	doors, frames, and trim.
R	88-37 Floor sweeps.

89-55\_\_\_ Coated abrasive products.
92-38\_\_\_ Hard fiber twine and lath

yarn (ply and yarn goods).

A THE PARK.		
R	93-39 Paper shipping tags.	
R	94-53 Open-web steel joists and	
•	open-web mailer steel	
R	joists. 95–30 Skid platforms.	
$\mathbf{r}$	97-47 Bell-bottom screw jacks.	
R	101-40 Metal partitions for toilets	
R	and showers.  102-33 Granite curbstone.	
R	105-32 Wheelbarrows.	
	107-31 Glassine bags.	
R	110-29 Soft fiber (jute) twine.	
R R	112-29 Eiastic shoe goring. 115-30 Full-disk buffing wheels.	
R	119-31 Fast-selvage terry towels.	
$\mathbf{R}$	122-31 Wire insect-screen cloth.	
R	123-43 Carbonated beverage bottles.	
R	124-31 Polished cotton twine. 126-41 Set-up paper boxes (used by	
, R	department and specialty	
	stores).	
R	127-41 Folding paper boxes (used	
	by department and spe- cialty stores).	
R	128-41 Corrugated fiber boxes (used	
	by department and spe-	
	cialty stores).	
R	131-35 Glass containers for mayon-	
~	naise. 138-32 Dontal rubber (base and	
R	138-32 Dontal rubber (base and vencoring).	
$\pi$	145-33 Packaging of electric railway	
_	motor and controller parts.	
R.	154-38 Cupola refractories. 155-41 Extracted honey packages.	
R	158-42 Forged axes.	
R	159-42 Forged hammers.	
R R	160-42 Forged hatchets. 161-35 Packaging of automotive	
. 10	(bus) engine parts.	
${f R}$	166-37 Color code for marking steel bars.	
R	169-45 Bolis and nuts (stock production sizes).	
R	171-38 Wooden boxes for canned fruits and vegetables.	
R	172-54 Stock folding boxes for gar-	
R	ments and dry cleaning.  177-41 Single - faced corrugated -	
	board rolls (used by de-	
	partment and specialty stores).	
R	178-41 First-aid unit dressings and	
	treatments (packaging of).	
R	181-41 Nonferrous range boilers. 188-54 Spring and slotted clothes-	
$\mathbf{R}$	pins (sizes and packaging).	
R	pins (sizes and packaging). 189-42 Round and flat hardwood	
	toothpicks (sizes and pack-	
R	aging).  196-42 Glass containers for green	
	olives.	
R	199-43 Cloth window shades. 201-43 Iron and steel pop safety	
R	valves.	
R	202-48 Tank-mounted air compressors (1/4 to 10 horsepower).	
R	203-44 Containers and packages for	
	household insecticides (liq-	
R	uid spray type).  204-44 Bronze pop safety valves, and	
	bronze, iron and steel re-	
-	lief valves.  205-44 Iron and steel relief valves	
. 26	for petroleum, chemical	
	and general industrial serv-	
R	ices. 209-45 Peanut butter packages and	
	containers.	
R	fittings.	
R	215-46 Luggage (trunks and suit-	
R	219-46 Automatic regulating valves.	
R	232-48 Low-pressure lubricating de-	
	vices.	

233-48 ... Rotary files and burs. 234-48\_\_\_ Welded-wire fabric  $\mathbf{R}$ forcement concrete pipe. R 249-52 Plattic tableware. 253-54\_\_\_ Retail container sizes for frozen fruits and vegetables. 266-63\_\_\_ Gypsum board products. 3-40 ... Stoddard solvents (dry clean-CS ing). 7-29 \_\_ Standard weights malleable CS iron or steel screwed unions. 19-32. -- Foundry patterns of wood. CS 32-31\_\_\_ Cotton cloth for rubber and CS pyroxylin coating. CS 36-33 ... Fourdrinier wire cloth. 43-40 \_\_ Domestic burners for Penn-CS sylvania anthracite (underfed type). 56E-41 \_\_ Oak flooring (exports); CS 59-44 Textiles-testing and report-CS ing. cs 62-38 \_\_ Colors for kitchen accessories. 63-38 ... Colors for bathroom acces-CS sories. 68-38 Liquid phyochlorite disin-CS fectant, deodorant, germicide. 93-50\_\_\_ Portable electric drills (excs clusive of high frequency). 94-41 Calking lead. 95-41 \_\_ Lead pipe. CS 96-41 \_\_ Lead traps and bends. CS CS 102E-42 ... Diesel and fuel-oil engines (export classifications). 108-43 ... Treading automobile and truck tires. 110-43... The repairs—vulcanized (passenger, truck, and bus CS tires). 112-43 ... Homogeneous fiber wallboard. CS E124-15 ... Master disks. 126-56 ... Tank-mounted air compres-CS sors (classification testing). 139-47---Work gloves. CS 154E-49 ... Wire rope (export classifications). CS 164E-50 ... Concrete mixers (export classifications). 170-50 ... Cotton flour-bag (sack) towels. 175-51 ... Circular-knitted gloves and mittens. 179-51 ... Installation of attic ventila-CS tion fans in residences. 181-52\_\_\_ Water-resistant organic ad-CS hesives for installation of clay tile.
212-57... Steel sliding closet door and CS frame units. CS 213-57 ... Steel knockdown sliding closet door units (for wood frame installation). CS 221-59 ... Gel-coated glass-fiber-roinforced polyester resin bathtubs. CS 222-59 ... Gel-coated glass-fiber-reinforced polyester resin shower receptors. 229-60 ... Copper drainage tube (DWV). LEWIS M. BRANSCOMB, Director. APRIL 15, 1971. Approved: April 19, 1971.

> James H. Wakelin, Jr., Assistant Secretary

for Science and Technology.

[FR Doc.71-5674 Filed 4-22-71;8:47 am]

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Withdian

# Lead Industries Association. Inc.

292 MADISON AVENUE

NEW YORK, N. Y. 10017

AREA CODE 212 OR 9-6020

JOHN R. ENGLEHORN, PRESIDENT
KENNETH W. GREEN, VICE PRESIDENT
SIMON D. STRAUSS, VICE PRESIDENT
WARREN T. TRASK, VICE PRESIDENT
JOHN L. KIMBERLEY
EXECUTIVE VICE PRESIDENT
DAVID M. BORCINA
SECRETARY AND TREASURER

August 17, 1967

Mr. D. R. Stevenson
Technical Standards Coordinator
Product Standards Section
Office of Engineering Standards Services
U.S. Department of Commerce
National Bureau of Standards
Washington, D.C. 20234

Dear Mr. Stevenson:

Standards for the Lead Industry

I am sorry for the long delay in replying to your letter of May 9, 1967 relative to the following standards for the lead industry:

Commercial Standard CS94-41 Calking Lead

" CS95-41 Lead Pipe
" CS96-41 Lead Traps and Bends

There would appear to be little interest in continuing these standards for the following reasons:

- 1. Federal Specification WW-P-325, Pipe, Bends and Traps; Lead (For) Plumbing and Water-Distribution, replaces CS95-41 and CS96-41.
- 2. American Water Works Association and Federal Specification QQ-L00156A replaces CS94-41.
- 3. The "Seal of Approval" referred to in each of the "Commercial Standards" was discontinued by the



industry some years ago.

I would therefore recommend withdrawal of these Commercial Standards.

Sincerely yours,

David M. Borcina

Secretary, Treasurer

DMB:so

# NATIONAL LEAD COMPANY

III BROADWAY

NEW YORK, N. Y. 10006

WARREN T. TRASK

May 12, 1967

Mr. D. R. Stevenson
Technical Standards Coordinator
U.S. Department of Commerce
National Bureau of Standards
Product Standards Section
Office of Engineering Standards Services
Washington, D. C. 20234

Dear Mr. Stevenson:

Your Reference 403.01

This will acknowledge your letter of May 8 in reference to Commercial Standards adopted in 1941 on calking lead, lead pipe, and traps and bends. This program, as indicated in your letter, was initiated at the request of the Lead Industries Association.

With later Federal Specifications having been issued, particularly on pipe, and traps and bends, it would appear that there may be no necessity for these old Commercial Standards.

We are referring your letter, and providing a copy of our reply, to Lead Industries Association, Inc., now located at 292 Madison Avenue, New York, N. Y. 10017, with the request that they take any further action necessary.

Thank you for calling this matter to our attention.

Verytruly yours, Nauen T. Mask.

WTT:EB

cc Mr. David Borcina, Secy-Treas Lead Industries Assn.Inc. Warren T. Trask Vice President

P.S. Mr. Charles A. Geatty, to whom your letter was addressed, retirmed many years ago and some of the others listed in the bulletins as members of the Standing Committee, have likewise retired or died.

W.T.T.



not interesting -

# EAGLE-PICHER INDUSTRIES, INC.

AMERICAN BUILDING, CINCINNATI, OHIO 45201

May 15, 1967

Mr. D. R. Stevenson Technical Standards Coordinator Product Standards Section Office of Engineering Standards Services U. S. Department of Commerce National Bureau of Standards Washington, D. C. 20234

Re: 403.01

Dear Mr. Stevenson:

I acknowledge your letter of May 9, 1967, in the matter of commercial standards for calking lead, lead pipe, and lead traps and bends.

The Eagle-Picher Sales Company was dissolved several years ago and the business formerly conducted by The Eagle-Picher Sales Company was carried on by The Eagle-Picher Company. The name of The Eagle-Picher Company was changed to that of Eagle-Picher Industries, Inc., in April, 1966.

Our Company is no longer engaged in the production and sale of the products named above; consequently, we have no further interest in these products and, of course, have no objection to the possible withdrawal or revision of these standards.

Very truly yours,

EAGLE-PICHER INDUSTRIES, INC

Richard Servis

Secretary

RS:AS

Willdraw



# AMÉRICAN SMELTING AND REFINING COMPANY

120 BROADWAY NEW YORK 5, N.Y.

M. ROBERT HERMAN

GENERAL MANAGER

FEDERATED METALS DIVISION
RECTOR 2-9500

June 2, 1967

Mr. D. R. Stevenson,
Technical Standards Coordinator
Product Standards Section
Office of Engineering Standards Services
U.S. Department of Commerce
National Bureau of Standards
Washington, D.C. 20234

Reference Your Letter No. 403.01 of May 9, 1967

Dear Mr. Stevenson:

Your referenced letter asked our opinion as to whether the following Commercial Standards are currently used in our industry and whether their revision would serve the public interest, to wit:

Commercial Standard CS94-41 Calking Lead
Commercial Standard CS95-41 Lead Pipe
Commercial Standard CS96-41 Lead Traps and Bends

After giving this matter our careful consideration, we feel that no purpose would be served by undertaking these revisions and we recommend that the standards be withdrawn.

Our normal business is transacted, for the commodities involved, under Federal QQL and Navy specifications and under ASTM specification B-29.

We appreciate your bringing this question to our attention.

Sincerely yours,

MRH:DF